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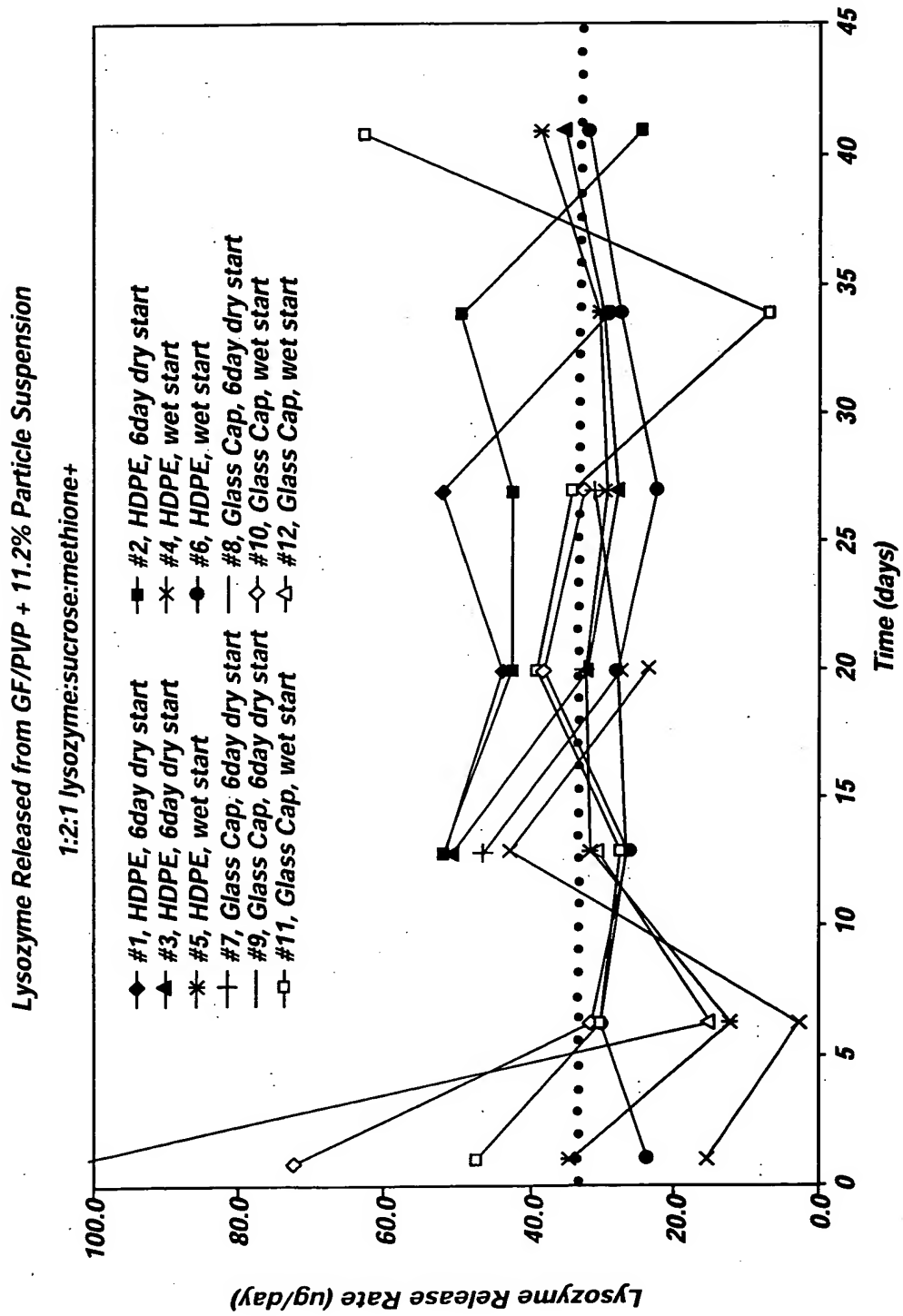


FIG. 1

Formulation A Stability by RP-HPLC

Oxidation increased approximately 0.25% after 3 months at 40° C.
Deamidation increased less than 0.5% after 3 months at 40° C.

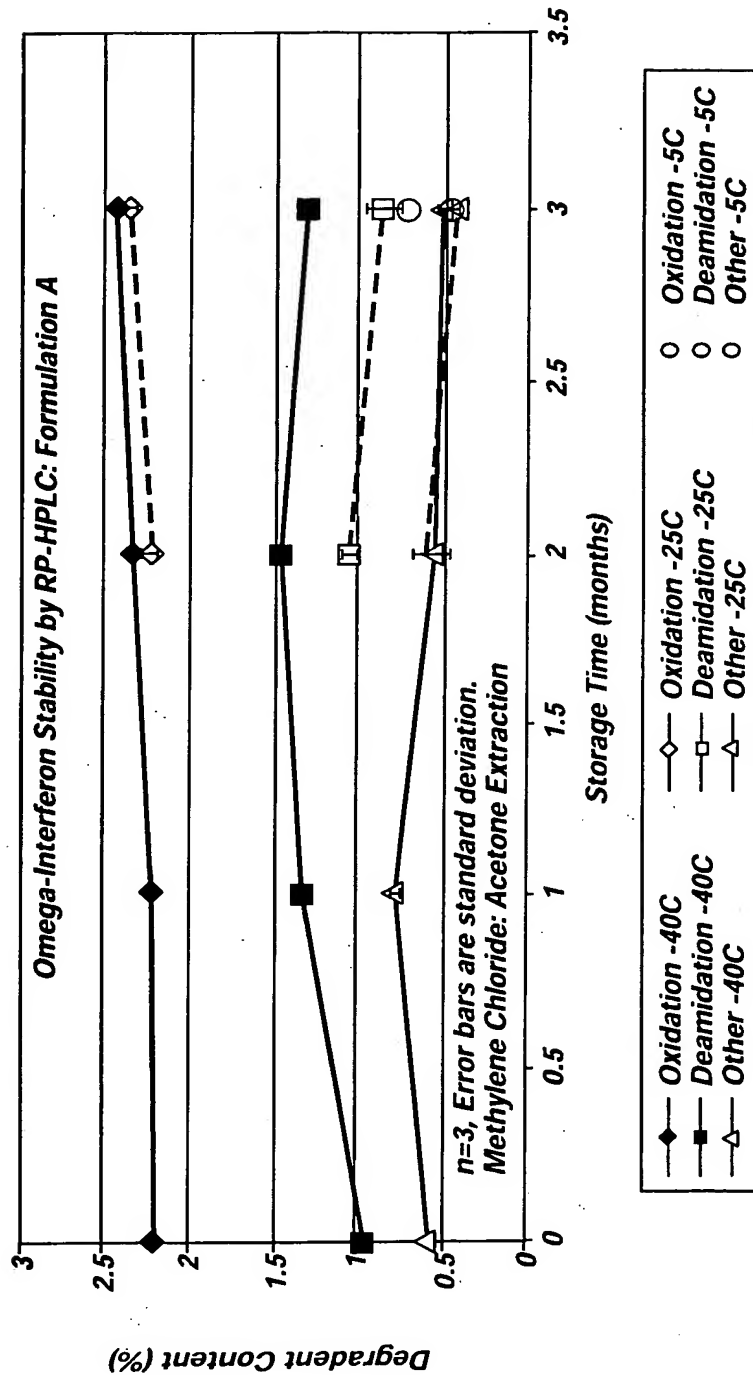


FIG. 2

Formulation B Stability by RP-HPLC

Oxidation increased approximately 0.25% after 3 months at 40° C.
Deamidation increased less than 1.3% after 3 months at 40° C.

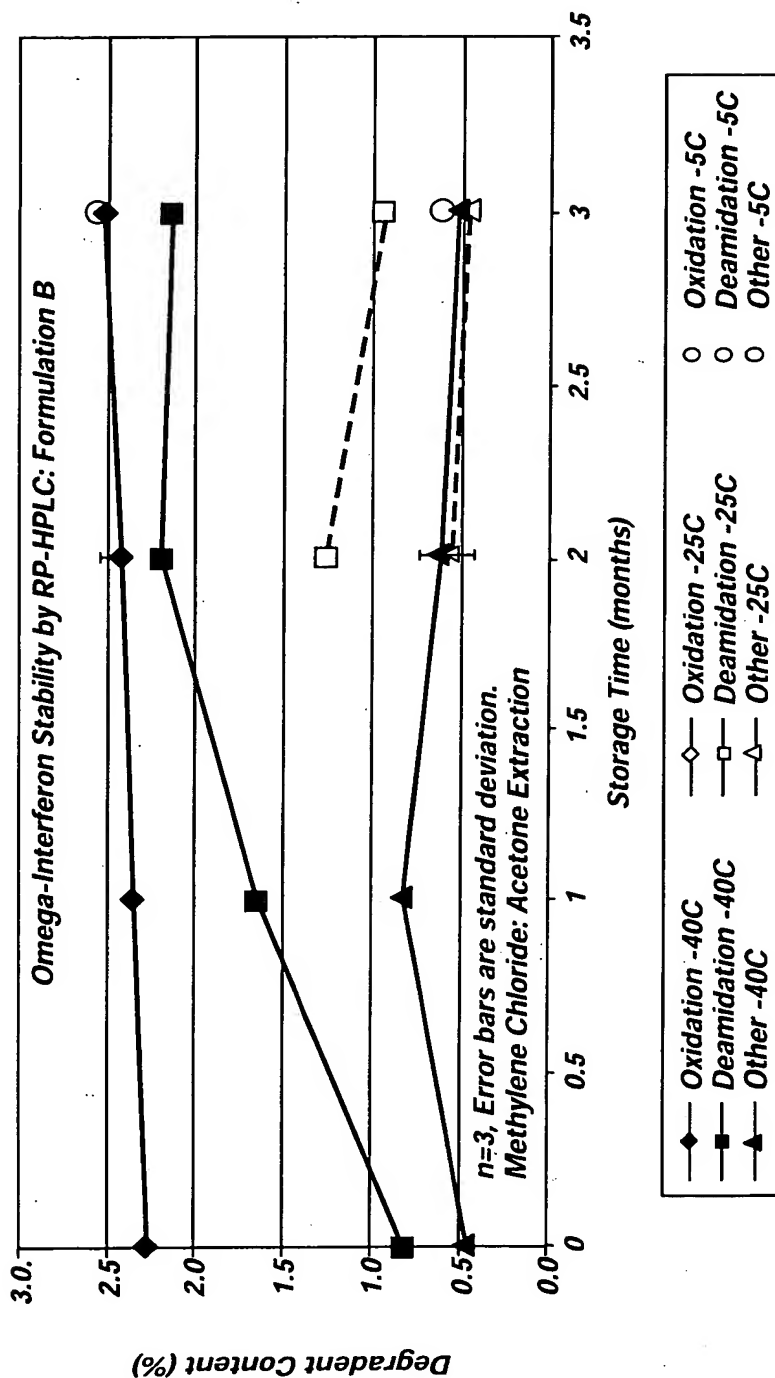


FIG. 3

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Omega-IFN Monomer Stability by SEC

After 3 months stability, no significant amounts of aggregation detected.

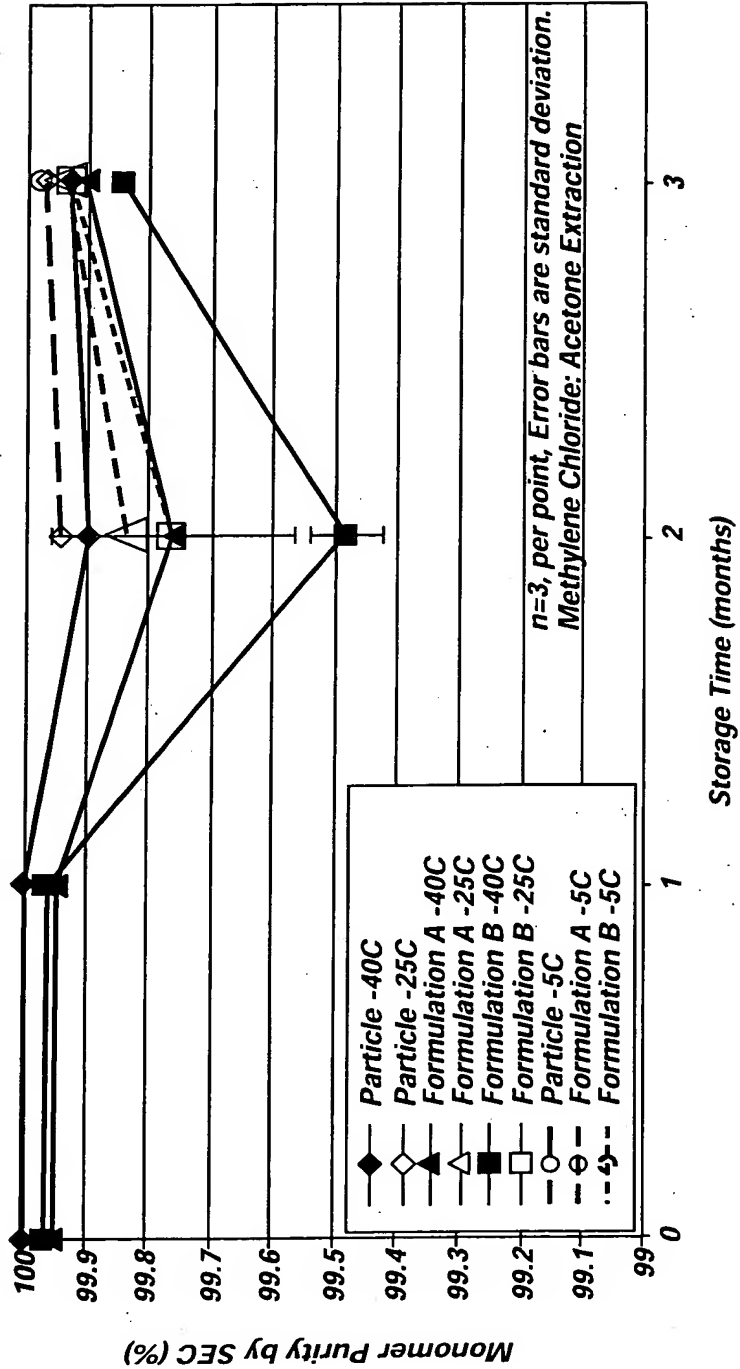


FIG. 4